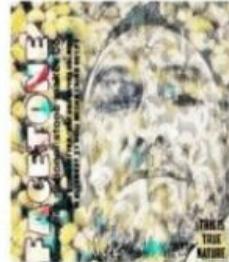
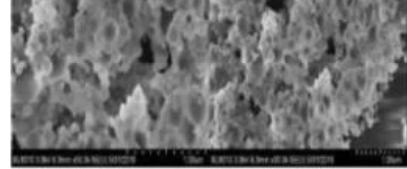
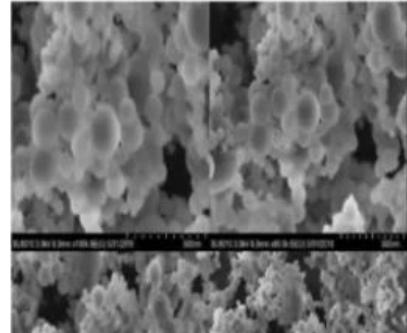


# TECHNICAL DATA SHEET

## PHYSICAL AND CHEMICAL PROPERTIES

State.....	Amorphous - Sub-micron powder
Solubility.....	Insoluble
Structure .....	Flux-Calcined
Color .....	Gray to medium gray powder
Sieve Analysis (Tyler)	
% + 150 Mesh (> 105 microns) .....	11.0
% + 325 Mesh (> 44 microns) .....	-
Median Particle Diameter (microns) .....	33.0
pH (10% Slurry) .....	10.0
Free Moisture (Maximum % H <sub>2</sub> O) .....	0.5
Density: (lb/ft <sup>3</sup> ) (g/l)	
Bulk Density-Densified(bulk and bagged (725to850kg/m <sup>3</sup> )	
Bulk Density-Undensified(bulk & paper bags)(350to452kg/m <sup>3</sup> )	
Permeability (millidarcy)* .....	2100
Specific Gravity .....	2.33
Refractive Index .....	1.46
Brightness (Y) .....	84
* Determined using a VEL permeameter	
CHEMICAL ANALYSIS	ASTM
SiO <sub>2</sub> .....	85.00%..... 89.00%
Al <sub>2</sub> O <sub>3</sub> .....	1.6%
Fe <sub>2</sub> O <sub>3</sub> .....	0.8%
CaO .....	0.76%
MgO.....	0.3%
TiO <sub>2</sub> .....	0.2%
Na <sub>2</sub> O .....	0.2%
P <sub>2</sub> O <sub>5</sub> .....	0.05%
MnO.....	0.01%
K <sub>2</sub> O .....	0.20%
Cr <sub>2</sub> O <sub>3</sub> .....	<0.01%
Loss on Ignition.....	6.0%..... 4.75%
Cl.....	0.001
ZnO.....	0.16
moisture content .....	3.0%..... 1.85%

tested with Microwave plasma emission spectroscopy



## SILICA FUME – TECHNICAL DATA SHEET PACKAGING, STORAGE AND HANDLING

### STORAGE

SILICA FUME should be kept dry, out of weather and the elements. SILICA FUME is generally considered a nuisance dust. Use and handling of silica fume does not represent a health risk when normal safety rules are observed. Direct contact may cause irritation of eyes. Prolonged contact may cause skin irritation. Inhalation may cause respiratory irritation resulting in coughing and shortness of breath. This product may be harmful if swallowed. Do not get in eyes and avoid prolonged skin contact. Do not take internally. Wash thoroughly with water after handling. For more detail, see our SDS.

### WARRANTY STATEMENT

The information given here is based on our best knowledge, and we believe it to be true and accurate. facestone assumes no responsibility for the use of these statements, recommendations or suggestions, nor are they intended as a recommendation for any use, which would infringe any patent or copyright.

